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MERIT K.S. MEN. S.P. -720 (PC)  
MERIT K.S. MEN. 4'S -722 (PC)

Effective Date: November 18, 1980

FILTER SPECIFICATION FOR: MERIT K.S. MENTHOL S.P.  
MERIT K.S. MENTHOL 4'S

COPY

Filter Rod - 4 Up, 100mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.5/48,000 #10; P.M. Material Code 05-240-A(EAST); 05-240-B(CEL)

Plasticizer - ML 7-14-3 @ 8.2% of Dry Weight; P.M. Material Code 05-826-A  
5.95 gms/100 100mm Rods

KDF-2 Plug Wrap - Dexter X4855; 26.5mm x 4000m; P.M. Material Code 06-171-A

Glue Lines - Two

Type - Fuller 39260; P.M. Material Code 61-310-A  
Polymer 255-11X; P.M. Material Code 61-007-A

KDF-2 Lap Adhesive - Fuller 5560; P.M. Material Code 61-327-A  
Fuller 4108; P.M. Material Code 61-315-A  
National 34-2829; P.M. Material Code 61-406-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 100mm Rod - 19.50 inches of water (TOTAL ENCAP)  
25mm Plug - 4.60 inches of water

Dry Weight -72.57 gms/100 100mm Rods

Dry Weight (W/GL) -73.01 gms/100 100mm Rods

Wet Weight (W/GL) -78.96 gms/100 100mm Rods

Prepared By: Debbie J. Morgan

Approved By:

*James L. Myracle*  
Operations Services

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This supersedes specification dated June 15, 1980. Reason for change:  
Description of Plug Wrap changed from Dexter 33-M1 to Dexter X4855.

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